1

## LOADING



> 10 RPMs

After loading, increase the drum speed to at least 10 RPMs until the Fully Mixed status displays.



**▼ FULLY MIXED ▼** 



< 3 RPMs

Once the load is fully mixed, wait two (2) minutes or less with drum speed of less than 3 RPMs until a slump reading appears.



3



X 30 Turns

If adding water or chemicals to the mix, after reaching Fully Mixed, combine new additions at mixing speed for 30 revolutions. Then obtain another slump reading.



Complete your company's internal process if the slump falls out of the acceptable range.